



PLC COLORS	
ALL X'S ARE BROWN	
CO- YELLOW	
C0(0)- GRAY	
C1- BROWN	
C1(5) ORANGE	
C1(6) ORANGE	
C1(7) ORANGE	
Y0- BLUE	
Y1- BLUE	
Y3- BLUE	
PLC V+ - BROWN	

**NOTICE:**

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**Innovative Machine, Inc.**



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**TITLE:  
UNIPRINT121 EXTEND BLOW  
SSLAW WIRING**

REV#	BY	DATE	DESCRIPTION

DRAWN BY: SP		DATE: 3/1/2022	
CHECKED BY: NA		DATE: 3/1/2022	
REV: 1	SCALE: NTS		
FILE NAME: UNIPRINT121 EB SSLAW			
DWG NUMBER: UNIPRINT121 EB SSLAW			